

*Do the machine with heart*

*Get the world's sight*

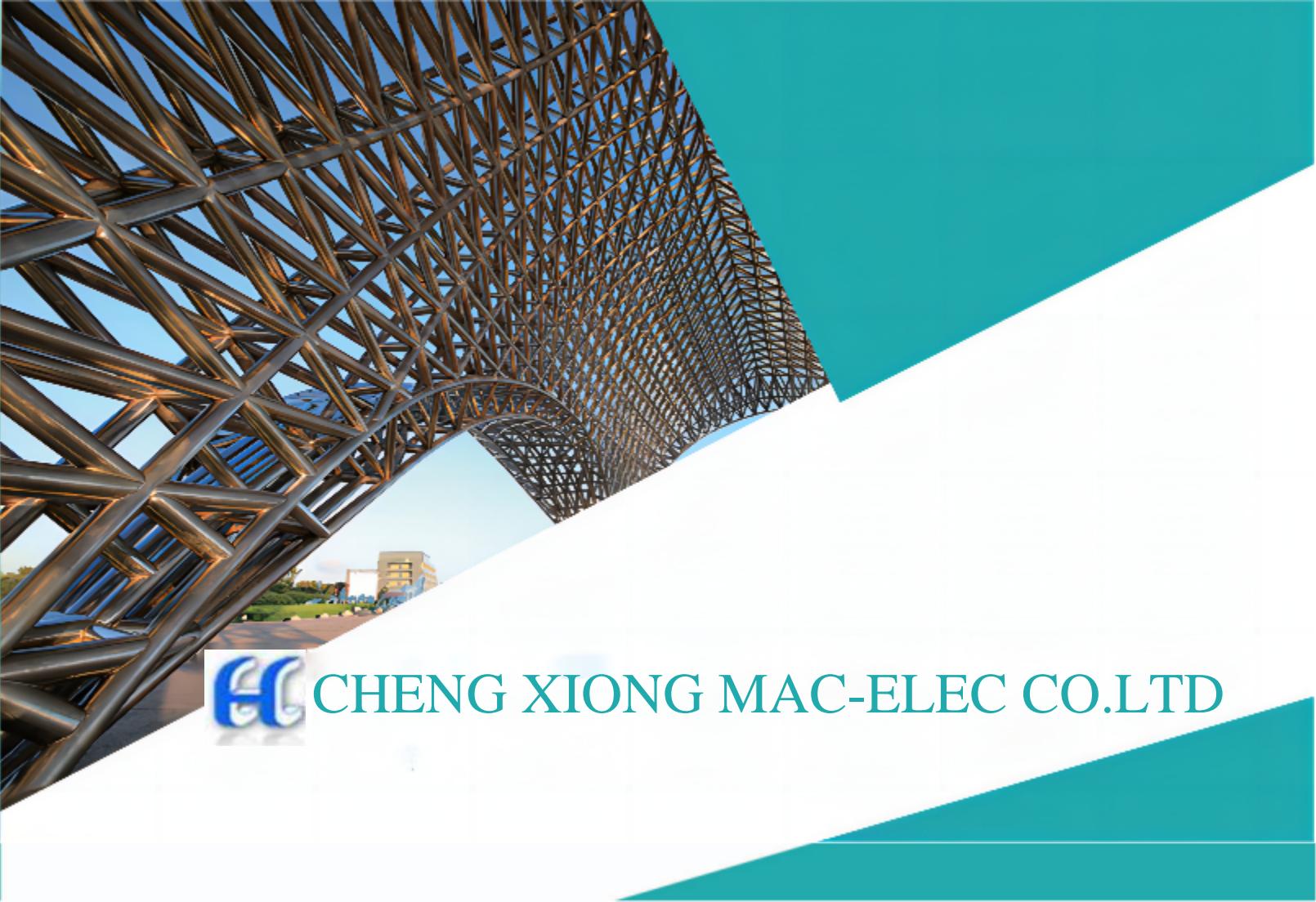
— ChengXiong

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CHENG XIONG MAC-ELEC CO.LTD



**SALES IN MORE THAN  
160 countries**



**WE OWN THE CORE TECH**

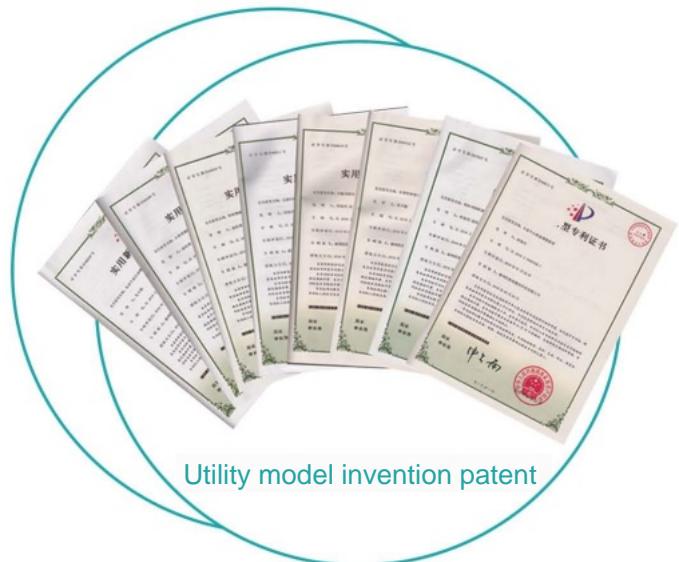
## HONOR OF QUALIFICATION

Cheng Xiong has a forward-looking visual subversion of traditional crafts, innovative core technology, more than a dozen utility models and invention patents and has obtained the "double soft enterprise" certification. The company strictly follows the ISO9001 international quality management system and provides the world's metal pipe profile manufacturing enterprises with integrated solutions for cutting

Municipal science and technology center

High-tech enterprise

Double soft enterprise



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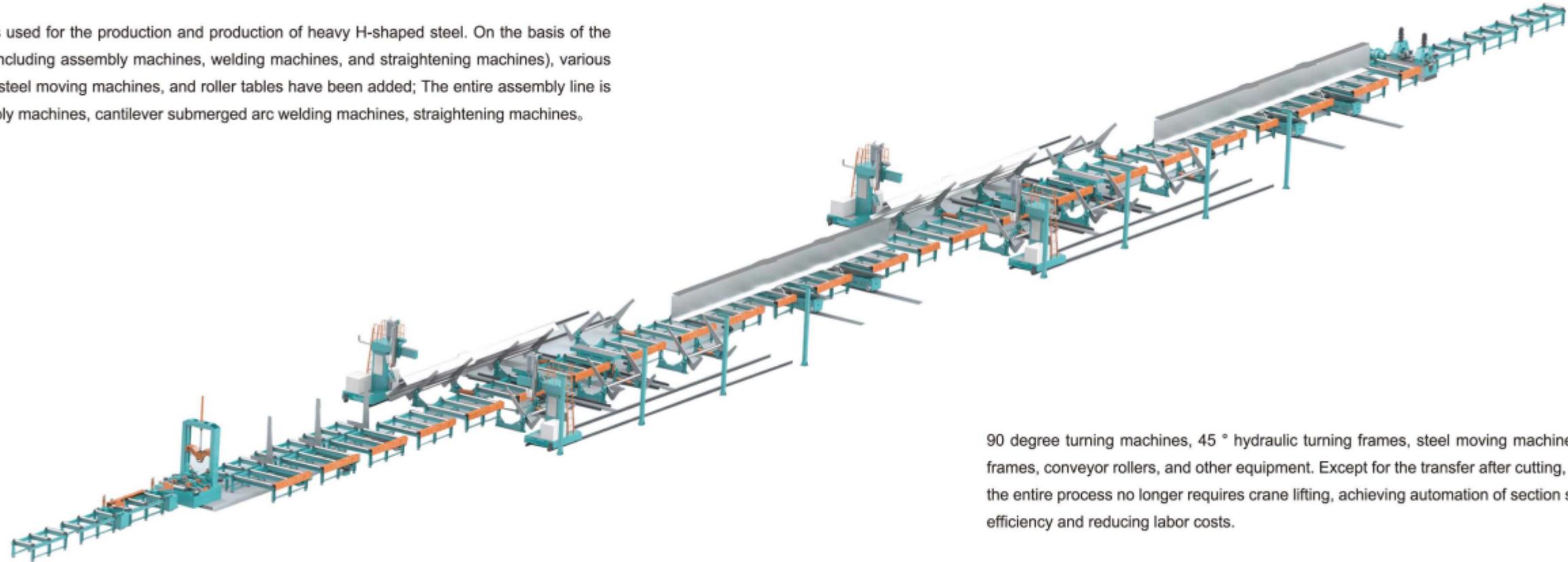
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# H Beam Vertical Assembly Welding Straightening Production Line



This production line is used for the production and production of heavy H-shaped steel. On the basis of the semi-automatic line (including assembly machines, welding machines, and straightening machines), various overturning brackets, steel moving machines, and roller tables have been added; The entire assembly line is equipped with assembly machines, cantilever submerged arc welding machines, straightening machines.

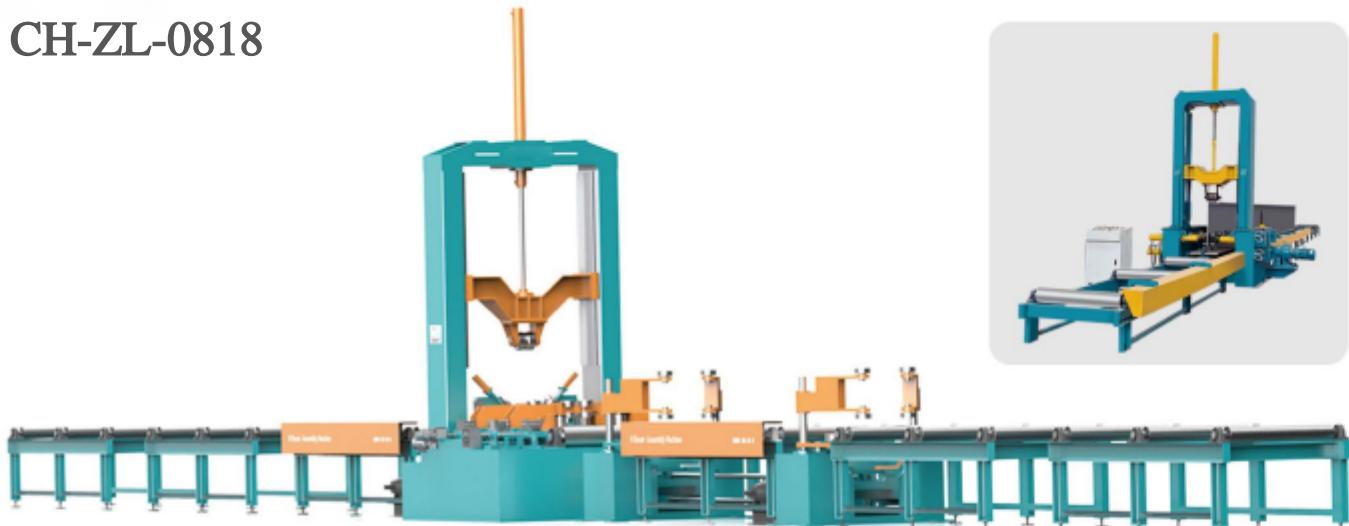


90 degree turning machines, 45 ° hydraulic turning frames, steel moving machines, 180 ° mobile hydraulic turning frames, conveyor rollers, and other equipment. Except for the transfer after cutting, cutting, and wing plate correction, the entire process no longer requires crane lifting, achieving automation of section steel production, greatly improving efficiency and reducing labor costs.



# H Beam Assembly Machine

CH-ZL-0818



## Technical Parameters

Model	ZL-0818	ZL-1020
Web height	200-1800mm	200-2000mm
Web thickness	6-32mm	6-60mm
Flange width	200-800mm	200-1000mm
Flange thickness	6-40mm	6-80mm
Workpiece length	500-6500mm/min	4000-15000mm/min
Power	8.4kW(Unincluding 2 sets welders)	15kW(Unincluding 2 sets welders)



# H Beam Horizontal Assembly Machine

CH-WZL



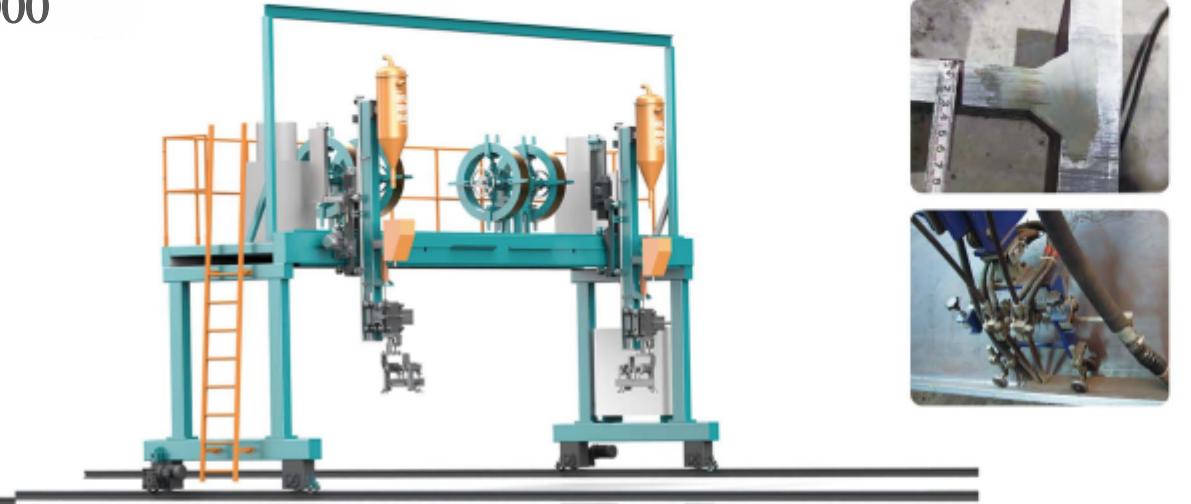
## Technical Parameters

Workpiece material	<Q355	Workpiece length	5000-15000mm
Flange width	140-800mm	Workpiece conveying speed	8700mm/min
Flange thickness	8-40mm	Straightening speed	150-1500mm/min
Web height	350-1500mm	Machine size	35000×10000×4000mm
Web thickness	6-40mm		



## H Beam Gantry Welding Machine

CH-MH-4000



### Technical Parameters

Model	MH4000	MH5000
Flange width	200-800mm	200-800mm
Web height	200-1500mm	200-1800mm
Rails distance	4000mm	5000mm
Welding position	Fillet welding in the downhand/ flat position	Fillet welding in the downhand/ flat position
Driver	Bilateral	Bilateral
Rails length	18000mm(Customer supply)	18000mm(Customer supply)
Power	12.7kW Unincluding welder power source	12.7kW Unincluding welder power source

## H Beam Straightening Machine(Hydraulic Type)

CH-HYJ-40/60/80



### Technical Parameters

Flange width	200-800mm
Flange thickness	6-40mm 6-60mm 6-80mm
Web min. height	200mm
Straightening speed	4.8m/min
Total power supply	30kW

## H Beam Straightening Machine ( Hydraulic Horizontal )

CH-WYJ-40/60



### Technical Parameters

Workpiece material	<Q355
Flange width	200-800mm
Flange thickness	6-40mm 6-60mm
Web min. height	300mm
Straightening speed	≈4500mm/min

Flange width	200-800
Web height	2000
Hidraulic system the max. pressure	30Mpa
Conveyor roller motor power	4kW×2
Total power	40kW

## H Beam CNC Assembly Welding Straightening Machine

CH-PHJ-0618



### Technical Parameters

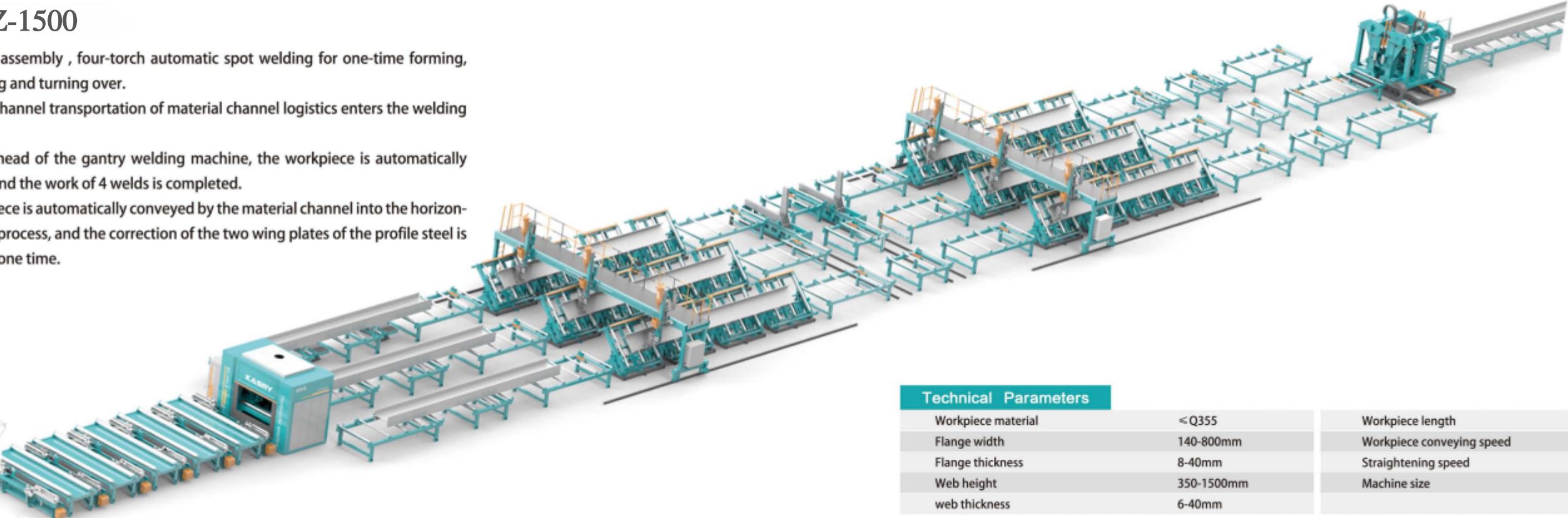
Workpiece height	150-1800mm
Web thickness	6-20mm
Flange width	150-600mm
Flange thickness	6-25mm
Controllable deformation thickness	the max. 40mm
Workpiece length	4000-15000m
Conveying speed of the workpiece	6000mm/min
Welding speed	150-1500mm/min
Welding process	Single arc single wire,Double arc double wire,Single arc double wire



# Multi-Channel Horizontal Welding Production Line

## CH-WZ-1500

- ★ Horizontal assembly, four-torch automatic spot welding for one-time forming, avoiding lifting and turning over.
- ★ The multi-channel transportation of material channel logistics enters the welding station.
- ★ The multi-head of the gantry welding machine, the workpiece is automatically turned over, and the work of 4 welds is completed.
- ★ The workpiece is automatically conveyed by the material channel into the horizontal correction process, and the correction of the two wing plates of the profile steel is completed at one time.



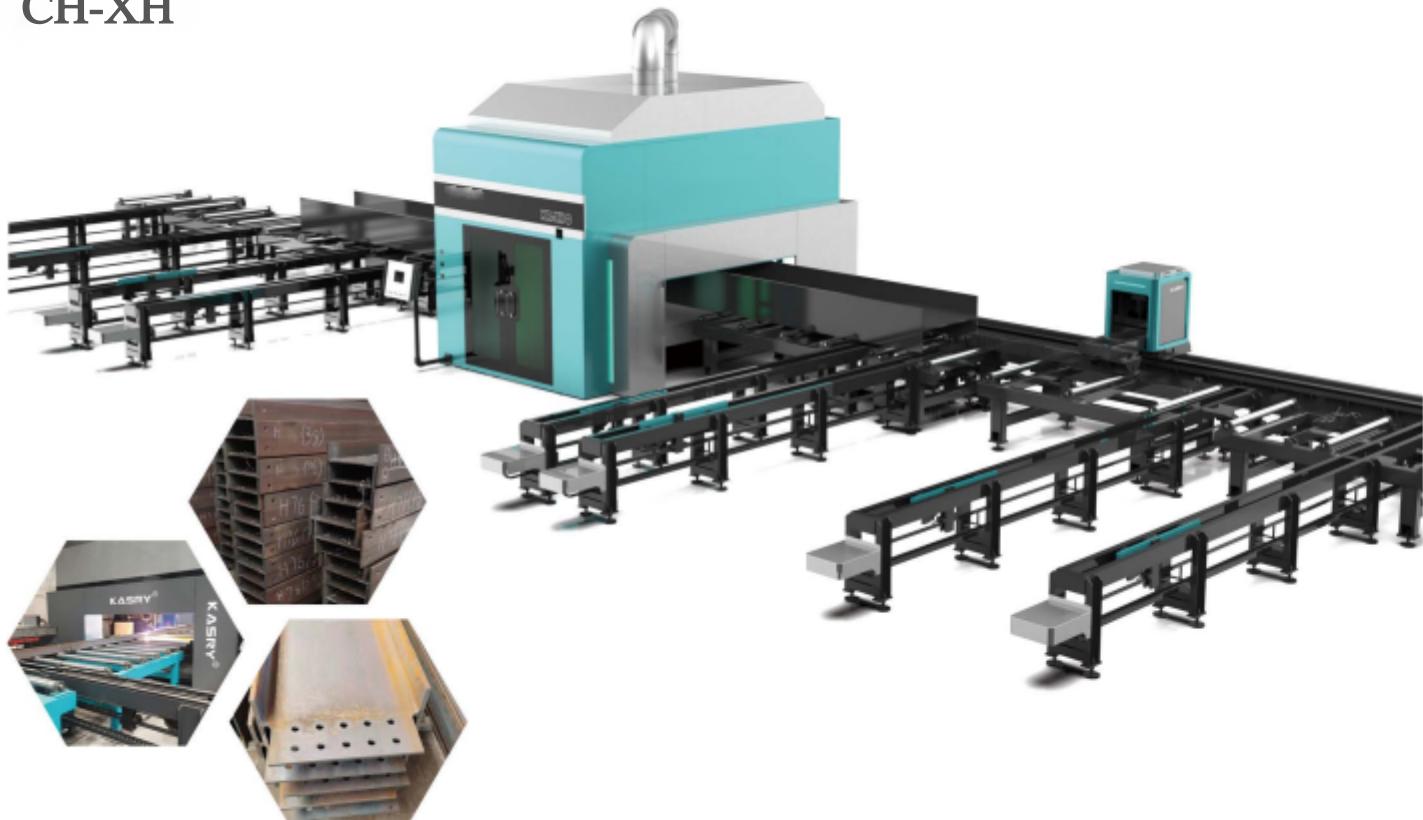
### Technical Parameters

Workpiece material	≤ Q355	Workpiece length	5000-15000mm
Flange width	140-800mm	Workpiece conveying speed	8700mm/min
Flange thickness	8-40mm	Straightening speed	150-1500mm/min
Web height	350-1500mm	Machine size	120000×10000×4000mm
web thickness	6-40mm		



## Intelligent H Beam Cutting Station

CH-XH



## Intelligent H Beam Laser Cutting Machine

CH-XHJG-600/1000/1250



### Technical Parameters

Models	600	1000	1250	repeatability	0.05mm	
Effective cutting Size	Flange width	100-300mm	100-500mm	00-600mm	Maximum idle running speed	40m/min
	web width	100-600mm	100-1000mm	100-1250mm	Blanking length	3000mm-12000mm
Maximum section steel length		12000mm			Powersupply	6000W-12000W
Maximum mass of a single section steel		6000kg			Machine size	30000×10000×5000mm
positioning accuracy		0.05mm/m				



# Cold Processing / Profile Processing Center

## CH-SKJ-1050/1250



### Technical Parameters

Processing Range	Flange width	100-600mm
	web width	100-1250mm
Drilling unit	Vertical drilling unit (Y-axis)	1 piece
	Horizontal drilling unit (Z axis + W axis)	2 piece
	Drilling diameter	6.8 - 40mm
	Drill shaft speed at maximum frequency	3500rpm
	Automatic tool change Number of magazines	36pieces
Weight	The machine without accessories weight approximately	14000kg
Machine size	L x W x H	6560×2100 × 4090mm

Can drill holes in special wide I-beams and welded I-beams, as long as the stiffness and stability of the profiles meet the steel structural profile standards included in the DIN standard.

# Robot Welding Line



### Flexible deployment

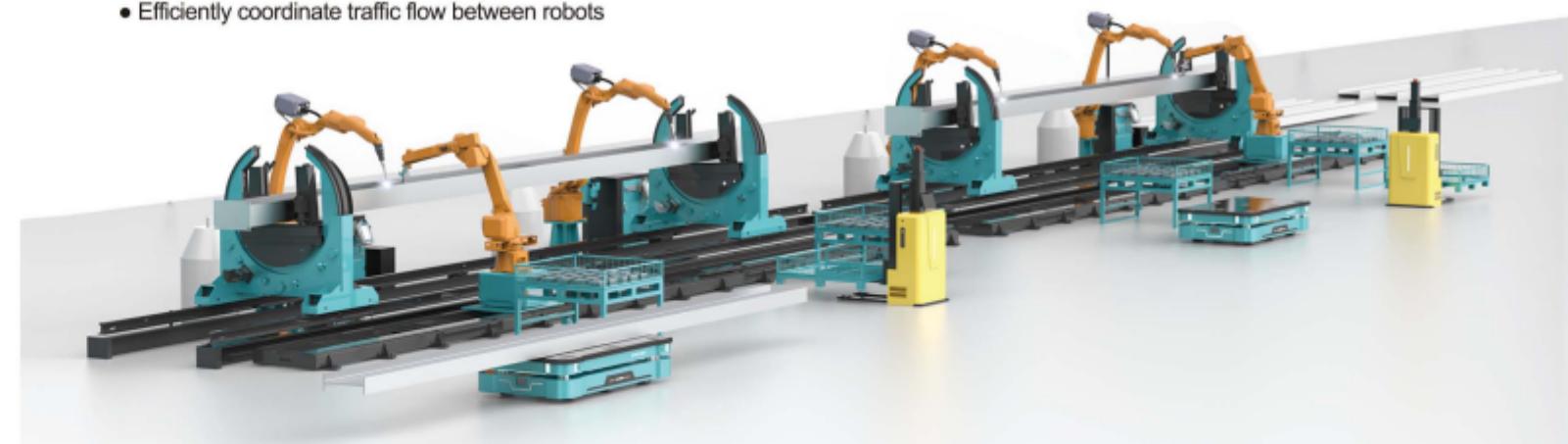
- Open platform, easy to customize with different top modules
- Can use third-party out-of-the-box solutions in MiR or MiRGo

### Efficient

- Ability to navigate and drive in highly dynamic environments
- The most efficient path can be selected, and the alternate path will be automatically selected when necessary
- Supports multiple pickup and delivery points

### Scalable

- Rapid and central configuration of robot fleets via MiR Fleet
- New robots can be easily added to the fleet through shared data between robots
- Efficiently coordinate traffic flow between robots



# Intelligent Steel Spraying Line

CH-PT-3070



## Technical Parameters

Chamber entrance size	1000×3900mm	Exhaust dust emission	<2mg/min
Effective processing range	700×3000mm	Paint average passing speed	0.6-3m/min
Number of torches for single spray system	6+6	Paint type	Water based/oil based paint
Filtration system capacity	2000m <sup>3</sup> /h	Table height	560mm

## Technical Parameters

Electrical system	Total power	60kW	Transmission min.length	3000mm
	Voltage	380V	Transmission max.weight	500kg/m
Air supply system	Air supply power	200kW	Machine size Spray unit	3100×7200×5500mm
	Working pressure	0.65-1Mpa		



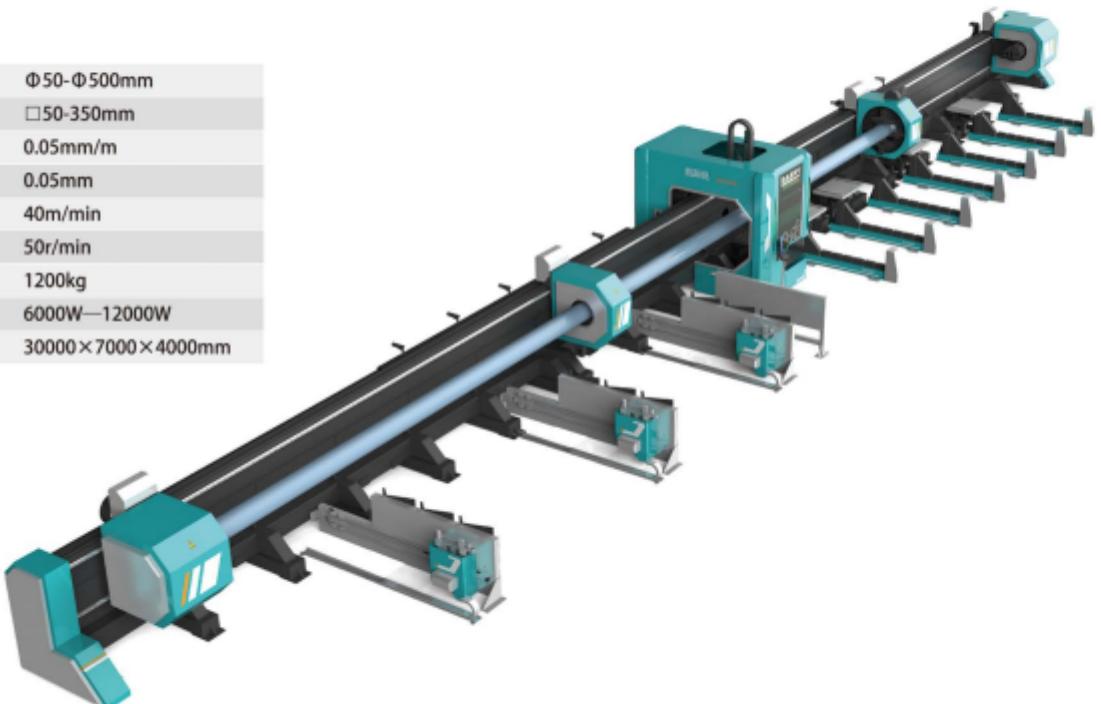
# Stadium steel structure and pipe production line

CH-LT-12050

## Intelligent Laser Pipe Profile Cutting Machine

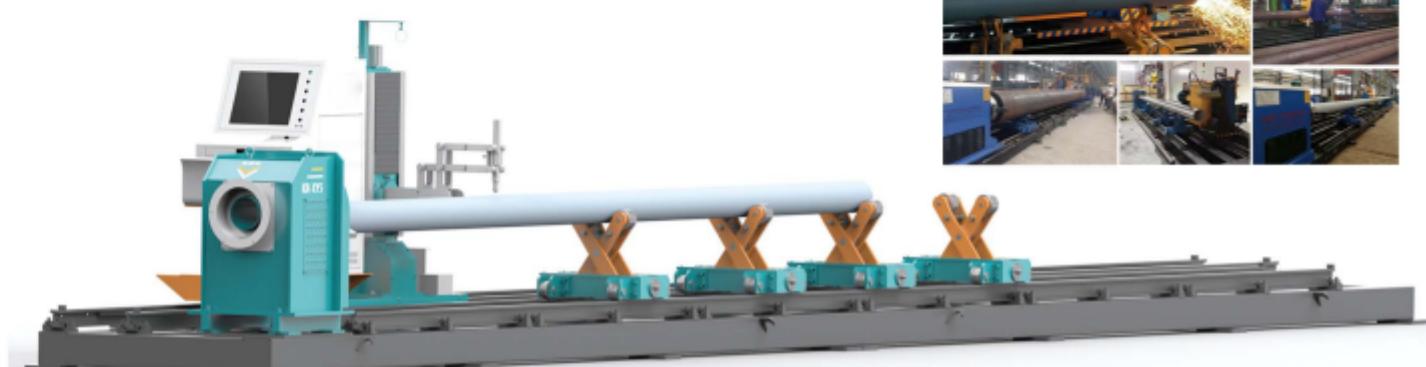
### Technical Parameters

Processing rangee	Φ50-Φ500mm
	□50-350mm
Positioning accuracy	0.05mm/m
Repeatability	0.05mm
Maximum idle running speed	40m/min
Maximum idle speed	50r/min
Maximum weight of a single pipe	1200kg
Power range	6000W—12000W
Machine size	30000×7000×4000mm



# Round Pipe CNC Cutting Machine

CH-XY5-800



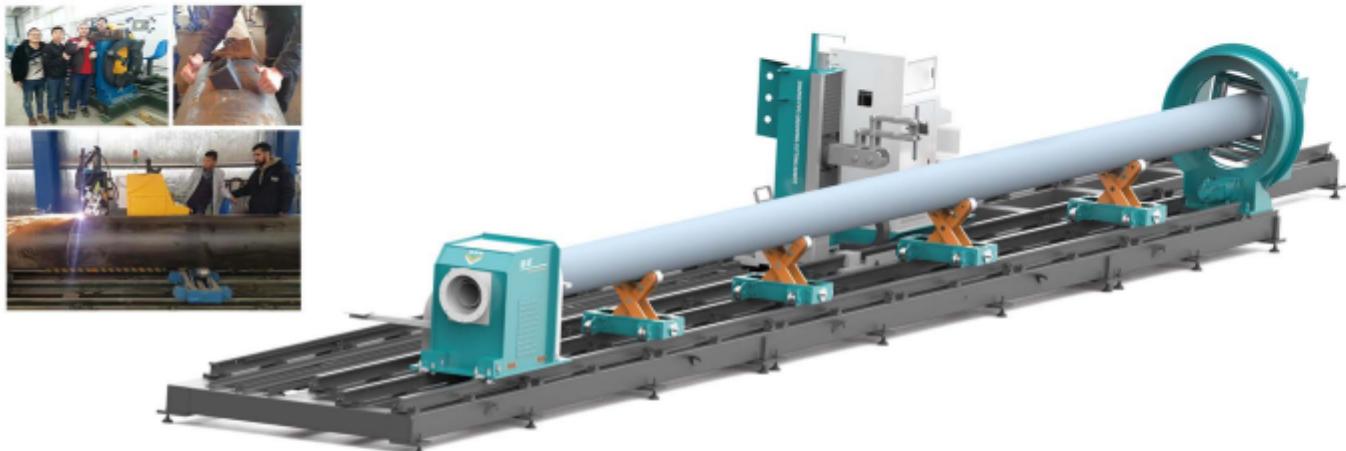
### Technical Parameters

Round pipe diameter	50~630mm	60~800mm	The axial swing angle of the cutting torch	$\alpha = \pm 60^\circ$
Cutting length	6000mm	9000mm	$\beta = \pm 55^\circ$	$\beta = \pm 55^\circ$
Cutting mode	Plasma and flame(oxy-fuel)		Cutting length accuracy	$\pm 1.5mm$
Control system	Advantech IPC with Kasry PIP		Oblique crossing angel	$15^\circ — 170^\circ$
Programming software	Curve library, Tekla, AutoCAD		Angle error	$\pm 1^\circ$
Driving system	Japan Panasonic servo motor		Bevel angle	plasma $\leq \pm 45^\circ$ flame $\leq \pm 60^\circ$
Cutting speed	10~2000mm/min		Standard for execution of cutting precision	ISO9013-2002 ISO8206-1991 and JB/T10045.4-1999JB
Travelling speed	10~6000 mm/min			



## Tube Pipe Grooving Cutting Robot

CH-XF

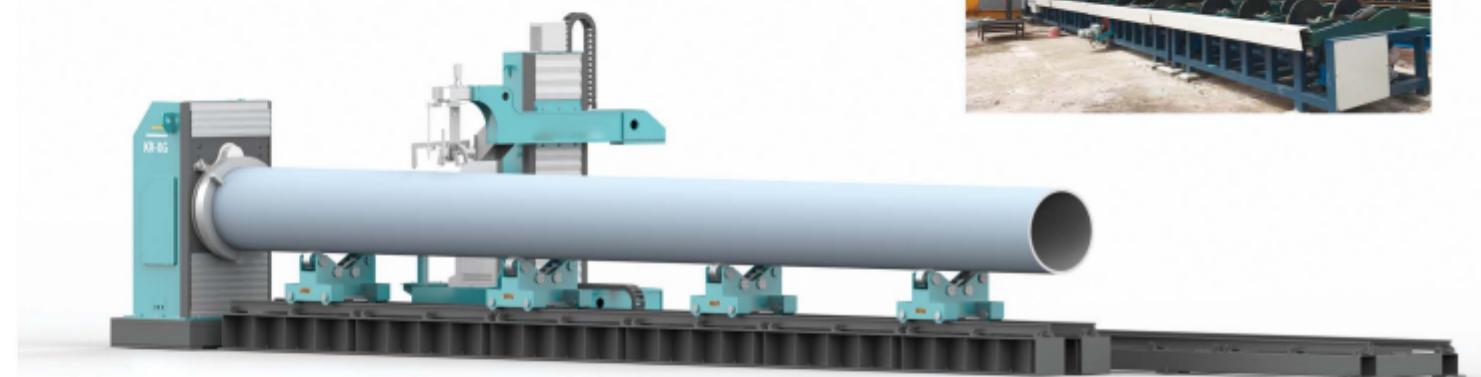


### Technical Parameters

Round pipe diameter	50~630mm	60~800mm	The axial swing angle of the cutting torch	$\alpha = \pm 60^\circ$
Cutting length	6000mm	9000mm	The radial swing angle of cutting torch	$\beta = \pm 55^\circ$
Cutting mode	Plasma and flame(oxy-fuel)		Cutting length accuracy	$\pm 1.5\text{mm}$
Control system	Advantech IPC with Kasry PIP		Oblique crossing angel	$15^\circ — 170^\circ$
Programming software	Curve library, Tekla, AutoCAD		Angle error	$\pm 1^\circ$
Driving system	Japan Panasonic Servo Motor		Bevel angle	plasma $\leq \pm 45^\circ$ flame $\leq \pm 60^\circ$
Cutting speed	10~2000mm/min		Standard for execution of cutting precision	ISO9013-2002 ISO8206-1991 and JB/T10045.4-1999JB
Travelling speed	10~6000 mm/min			

## Roller Bed Pipe Cutting Beveling Machine

CH-XGT-2000



### Technical Parameters

Round pipe diameter	219-1210	325—1620	630-2000	Control system	Advantech industrial computer
Cutting range	6, 9, 12m (length can be customized)			Plasma cutting speed	According to the selected plasma power
Machine size	7800*1800*2000			Plasma torch anti-collision protection system	Yes
Cutting method	Flame / plasma			Driving method	servo
Cutting thickness	Flame: 6-60mm Plasma cutting: According to the selected plasma power			Software	KASRY PIPE apply software
Flame cutting speed	20-700mm/min				



# STEEL Construction Module



## OFFSHORE WIND POWER STRUCTURE

- Offshore wind power jacket
- Wind power monopile
- Wind power single pile steel cage
- Large maintenance platform structure



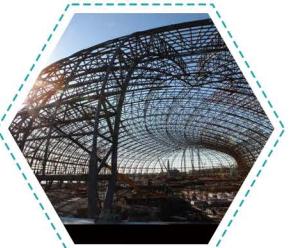
## VARIOUS BRIDGE STRUCTURES

- Long-span suspension cable-stayed steel bridge
- Highway ramp bridge
- Steel arch bridge
- Steel structure pedestrian bridge



## CONSTRUCTION STEEL STRUCTURE

- High-rise building steel piles, steel beams, trusses
- Steel structure of large convention and exhibition center



## SPECIAL-SHAPED STRUCTURE OF SPORTS VENUES

- Spatial Structure Stadium
- All kinds of special-shaped, bent and twisted steel structures



## PRESSURE VESSEL PIPING

- Pressure vessel, reaction tank
- Various pressure pipes



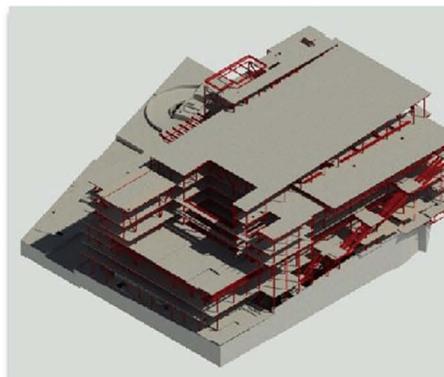
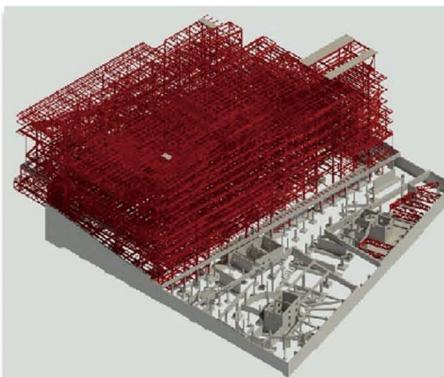
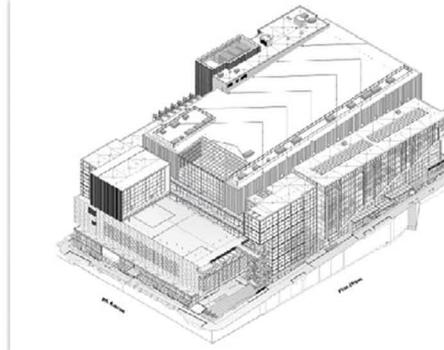
## DECORATIVE CURTAIN WALL

- Curtain wall steel structure
- Landscape decoration steel structure

# WSCCA PROJECT INTRODUCTION

Location: Seattle, USA

>>> Owner: Washington State Legislature > >>



Producer: ZMPC.

Work volume: about 19543 tons of steel structure. The whole building is divided into two underground floors and fourteen floors above ground, and the main steel structure is the above ground part.

Execution standard: AWS

Scope of work: material cutting, assembly, welding, pre-assembly, painting, finished product protection and packaging.

# STEEL Construction Module

## Offshore Wind Power Project



## Pressure Vessel Project



## BYD Chongqing Rail Rubber Tire Tram Project

