

Technical drawing of a punching mold for a coil, showing dimensions and bending lines.

Dimensions:

- Overall width: 154
- Overall height: 30
- Distance between centers of circles: 45
- Radius of large circles: $\phi 40$
- Radius of small circles: $\phi 20$

Labels:

- H=60 stud coil
- Bending lines (only for ref.)

Technical drawing of a rectangular plate with the following specifications:

- Overall Dimensions:** 194 (vertical) and 450 (horizontal, derived from 4 segments of 45).
- Holes:**
 - Four small circles with diameter $\phi 25$.
 - Two medium circles with diameter $\phi 50$.
- Positioning:**
 - Horizontal spacing between hole centers is 45 units.
 - Vertical spacing between hole centers is 55 units.
- Reference:** A label "H=100 stud coil" is present in the bottom left corner.
- Note:** "Bending lines (only for ref.)" with arrows pointing to dashed lines indicating potential bending locations.

Technical drawing of a 130 stud coil. The drawing shows a rectangular layout with dimensions and bending lines.

Dimensions:

- Overall width: 224
- Overall height: 55
- Horizontal spacing between vertical center lines: 45 (four segments)
- Vertical spacing between horizontal center lines: 55 (two segments)

Features:

- Four large circles with diameter $\phi 50$.
- Four small circles with diameter $\phi 25$.
- Four dashed lines representing bending lines, labeled "Bending lines (only for ref.)".
- A label "H=130 stud coil" is present in the bottom left corner.

Technical drawing of a bending line for a coil. The drawing shows a series of circles representing the bending line, with dimensions indicating the spacing and size of the bends. The total width of the coil is 174. The spacing between the centers of the bends is 45. The diameter of the bends is $\phi 20$. The diameter of the main coil is $\phi 40$. The height of the coil is 30. The drawing includes a note: "H=80 stud coil" and "Bending lines (only for ref.)".

214

55

45

45

45

45

$\phi 50$

$\phi 25$

H=120 stud coil

Bending lines
(only for ref.)

REFERENCE NORM : UNI EN 10142 - CONTINUOUSLY HOT-DIP ZINC COATED LOW CARBON STEELS STRIP AND SHEET FOR COLD FORMING

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